JACOBY-TARBOX®

A PRODUCT OF CLARK-RELIANCE















JACOBY-TARBOX®

100 years of Quality!



- Increase duty cycle
- Minimize down time
- Maximize process output
- Consistent performance

Compliance..."Out of the Box"





B2.1

Section VIII B16.5

B31.1

B31.3

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ASTM

ASME BPE BioProcessing Equipment







DIN

MIL

PED

CRN



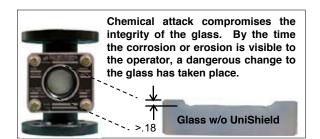
JIS

Innovative solutions to extend your window's duty cycle...

Shielding:

UniShield® Window Protection

UniShield is your early warning device, showing changes in shield BEFORE glass integrity is compromised.



Vacuum Rated Shielding

UniShield®

Only from Jacoby-Tarbox



Glass Safety:

UniGlas® Safety Sight Window Glass

30 years without a break!

- Highest safety factor at 10:1 → Safe and Dependable
- Greatest impact resistance → Tough, Pre-stressed Glass
- Reusable → ONLY glass fused to metal optical discs may be placed back into service safely after use
- Simple maintenance → One piece No glass bonding agents, shims, packing, or adjustment screws

Lighting: Phaeton® XTL & SL Explosion Proof Lights

Explosion Proof power supply and Intrinsically Safe output

- Save money in design with Single window Viewing Second, light-only window not required for 4" (DN 100) and larger
- Easy Installation to RETROFIT nearly ANY UNIT No disassembly or modification of the existing equipment
- Safe "no burn" LED light source Will not "bake on" glass
- **Decreases maintenance costs** Uses vibration-resistant 100,000-hour LED's



Sight Flow Indicators

Full ASME - ONLY ASME B31.1 and **B31.3 Metals in Construction**

Horizontal **Upward Vertical Flow**



910-FA

Medium Pressure - Class 150

High Pressure Class 300 / 600 Class 900 / 1500

F-910HPA -300 /600 F-910HPA -900 / 1500

Any Flow Direction



935-FA

F-960HPA -300 / 600 F-960HPA -900 / 1500

Downward Vertical Flow "less than full" horizontal lines



608-FA

F-608HPA -300 / 600 F-608HPA -900 / 1500



Nominally Rated - 150 psig (10.3 Bar) 100-ST



300-ST



200-ST

Full ASME

- Class 150

- CL300 / CL600

100-SA S-100HP -CL3 / -CL6 - CL900 / CL1500 S-100HP -CL9 /-CL15

300-SA S-300HP -CL3 / -CL6 S-300HP -CL9 / -CL15

200-SA S-200HP -CL3 / -CL6 S-200HP -CL9 / -CL15

Flutter add "FLTR" to any Flapper model

Plain or "No Flap" add "(NF)" to any Flapper model **Any Flow Direction**



910-FA (NF) shown

Highest Pressure Ratings - Up to CL1500 (3750 psig / 259 bar) Flanged, Threaded, Socket Weld, Butt Weld, and other connections





100-ST-FLTR shown

Specialty Units

NEW 90-LR

- Save space and Save weight (combine elbow and indicator)
- CL150 & CL300 systems
- Plain or with a drip tube
- Flow in any direction (plain unit)

Jacketed

- Improved temperature control
- Jacketed processing lines
- Clamp-on (standard)
- Weld-on (available)

Tubular

- Maximum visibility, "any angle" viewing
- Pressure rating: 150 psig (10.3 Bar) or less. changes with size
- Special lengths: up to 48" (1219 mm) in length for flange sizes from ½" to 12"
- Must isolate from mechanical strains on pipelines





910-FA (NF) With Clamp-on Steam Jacket

910-FA (NF) With

34" Coupling

Side Connections

- Connect instruments thermometers, thermo wells and flow switches
- Sample or drain system
- Add secondary process
- Maintain system integrity NO change in unit rating
- Connections female NPT coupling, Male NPT, and flanged



Threaded connection



830-F Flanged connection



Threaded Connection



860-F Flanged connection

Sheathed Tubular

- Rugged environments with minimal ambient light
- Increased visibility with cylinder protection from rigid, non-wetted body
- Pressure ratings are 150 psig (10.3 Bar) or less (varies by size)
- Stuffing box seal eliminates direct end loading of glass

Hygienic Units

Hygienic models designed in accordance with ASME-BPE are imperative for biotechnology, pharmaceutical, cosmetic, and food & beverage processing systems.

Hy-Sight[™]

Hy-Sight

- Superior Cleanability Precision bore glass, controlled O-ring compression
- Smooth transition, exceeding CIP & SIP requirements
- Maximum visibility
- Simple maintenance with "No Gall" rounded knuckle threads







UniSan

TruSan™

- Bulls-eye style with UniSan windows
- Easy installation, body will match system design Hygienic Clamp or butt weld ends

UniSan™

- Protect process from contamination while viewing
- No breakage concern
- Impact resistant glass fused to metal construction

Severe Service Solutions

UniGlas® & Other Glass Materials

SINGLE WINDOW

(one per side, two per unit)

Borosilicate glass

• Jacoby-Tarbox® standard, used to 500°F (260C)

UniGlas (more on page 3)

- Greatest Temperature Range offered by any manufacturer for glass fused to metal disc
- Suitable for Cryogenic service

Quartz

- · Thermal shock resistant
- Elevated temperatures to 2000°F (1100C)
- · Chemical shielding

Single Window

(UniGlas® shown)

IMPORTANT! **UNIT RATING MAINTAINED** FOR ALL WINDOW MATERIALS.

(UniGlas®, Quartz, and all Dual Window)

DUAL WINDOW OPTION

(two per side, four per unit)

- FM Approved window assembly
- Two identical windows = 100% redundancy
- Independently mounted at each opening
- Available in Borosilicate, UniGlas[®], Quartz

Dual Window

(Borosilicate shown)

Dual Window Applications

- Thermal shock
- · Extreme process changes
- Rough environments (external impact)

Body (head) Materials

- Standard materials: Carbon Steel, 316 stainless steel, Bronze
- Match specific performance requirements with common specialty alloys:
 Alloy 20, Duplex, Hastelloy[®], Inconel[®], Monel[®], other stainless steels and other special alloys

Gasket Materials

- Standard material: Neoprene
- Match specific performance requirements for chemical resistance or elevated temperatures: PTFE Gylon[®] 3545, Fiber (IFG 5500), Graphite, FKM, other special materials

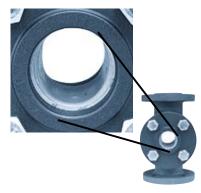
Linings

- Fluoropolymer lined sight flow indicators and More

- Corrosion resistant linings fluoropolymers, such as PFA, Edathon, PTFE, ETFE; plastics and rubber
- Cost savings over indicators manufactured from high performance body materials
- Match any service requirements
 Internal protection only (lining)
 Internal and external protection (encapsulating)
 Full vacuum service
 High pressure service



910-FA-PFA
Carbon steel encapsulated in PFA Teflon



910-FA-TFE Blow-molded PTFE liner



830-F-TFE
Tubular unit with
replaceable PTFE liner

Sight Windows

UniGlas®

- Economical tank viewing
- Meet all connection requirements
- Light duty to severe service
- Customize to your requirements

Security Sight Window

- Model 5005-DW: Patented Factory Mutual® Approved Dual Window standard
- Protection against stress concentration, thermal shock, corrosion, erosion, overpressure
- Corrosion resistant linings: PTFE, PFA, and rubber
- · Bolt-on to ASME standard flanges
- Pressure range: Full Vacuum (FV) to 1500 psig (103 bar)

5005-DW

110

Bolt-On

- Model 5800 UniGlas Sight Window
- Simple, two-piece, ASME rated units, UniGlas[®] window plus retaining flange



5800

- Strongest, safest, most impact resistant
- Bolt-on to ASME standard flanges
- Pressure range: FV to 1500 psig (103 bar)

Pressure Vessel Weld-On

- Section VIII of the ASME Boiler & Pressure Vessel Code
- "PVQ" = Pressure Vessel Quality
- Window options UniGlas® (round only),
 Dual Window tempered, UniGlas, or Quartz
- Flat weld pad standard Curved pads available with cylindrical and spherical radius cuts
- Pressure range:
 FV to 600 psig (41.3 bar)

5200-PVQ



5300-PVQ Obround



Weld-On

Weld Neck Sight Windows welded directly to pipe ends or into tank and vessel walls

W-5000

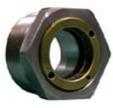


Weld Pad Sight Windows

- Non-ASME vessels
- Welded directly to tank or vessel walls or covers
- Flat, cylindrical or spherically shaped pads
- Pressure range: FV to 150 psig (10.3 bar)

Threaded

- Threading directly to pipe ends or couplings
- Specialty UniGlas sight plugs available
- Pressure range:
 FV to 150 psig (10.3 bar)



S-5400 Male Thread



S-5100 Female Thread



5200 Commercial

Eductors

- Safely pump hazardous fluids → move liquids via vacuum
- Maximize service life → special chemical and wear resistant alloys
- Shortest blending times → Greatest entrainment ratio
- Scale up with confidence → simulate processes prior to construction

Designed to ASME B31.1 & B31.3 Requirements...

In-line Eductors

- Decrease maintenance cost No moving parts
- Use less energy Venturi-based pumping of liquids, gases, and even solids
- Also known as Jet Pump, Injector, Ejector, Jet Syphon, Steam Syphon, Venturi Pump,



In-Tank Eductors

- **Use less energy** More efficient than nozzles alone, to Mix, blend, suspend solids and heat
- Decrease maintenance cost No moving parts
- Smaller pump required Amplifies pump capabilities
- Heat more quietly and efficiently than sparging



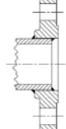
...with the connections your application requires.











CFD Analysis Available

- Verify your process with Analysis of current mixing
- · Optimize mixing performance
- Increase productivity



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